

## ARCHITECTURAL ANODIZING CORPORATION OF ASUF BURN

727 RANDOLPH STREET • ELKHART, INDIANA 46514 • (219) 262-4685

May 8, 1989 EGEIVED

Ms. Susan Swales, 5HSM-12 Superfund Program Management Branch U.S. Environmental Protection Agency, 5HS-11 230 South Dearborn Street Chicago, Illinois 60604

SUPERFUND PROGRAM MANAGEMENT BRANCH

RE: Himco, Inc. Dump in Elkhart, Elkhart County, Indiana

Dear Ms. Swales:

Enclosed are responses and copies of available documents pertaining to the information request on the above subject.

We are requesting that AACOA's name be removed from the list of PRPs. The data shows that AACOA's process waste went to the city sewer. Waste taken to the Himco dump consisted of a grand total of approximately 185 cubic yards of used packaging materials. In addition, our process did not utilize nor did we ever purchase any of the hazardous items reported at the site. If any other information is needed, please let us know.

I hereby swear that a diligent record search has been made and that a diligent interviewing process has been used to supply answers to all of the requests for information.

VED

GRF/be Enclosures

TECHNICAL SUPPORT

Very truly yours,

Gerald R. Formsma

President

Peborah I. Malone - Notary

Elkhart, IN

Commission Exp. 4-25-90

Dated 5-8-89

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## Himco, Inc. Dump in Elkhart, IN Information Request Responses

1. The following persons were consulted in preparation of the answers:

Gerald R. Formsma, President, since the company was founded in 1972 LaRue Poe, current employee, started 4/29/74 and continued as a production worker through 1977

Linda Gableman, current employee, started 2/17/77 and continued as a packer through 1977

All other current employees were hired after 12/31/77

Jack Petersen, former Adams & Westlake employee. See notes on sheet titled "Response No. 1."

Bruce Shoup, Sales Manager, Himco

- 2. Documents provided include:
  - A. Notes from interviews with above persons
  - B. Drawing at original plant layout showing processing tanks and related equipment
  - C. Portions of accounting records from 1973 through 1976 showing amounts paid for waste disposal
- 3. We are unaware of any other persons who could provide additional information
- 4 & 5. AACOA was incorporated in 1972. Production began in January 1973. Anodizing of aluminum was the only process provided by AACOA through 1977. The individual steps in the process were as follows:
  - A. Ten-minute dip in a mild alkaline cleaner. The purpose was to remove dirt from the aluminum being processed. The cleaner was a proprietary item supplied by Haviland Products Company, Grand Rapids, Michigan. We do not know the exact make up of this cleaner, but it would normally be formulated from sodium carbonate with a wetting agent and an inhibitor to prevent etching. The dragout from this bath went to the rinse tank which followed it.
  - B. Overflowing tap water rinse. The discharge from this tank went to the city sewer. This tank was dumped to the city sewer weekly.
  - C. Etch bath consisting of 60 grams per liter of sodium hydroxide, 4 grams per liter of sodium sulfide, and 2 grams per liter of sorbitol. The resulting chemical reaction produces sodium aluminate, sodium carbonate, aluminum hydroxide and hydrogen gas. The dragout from this bath went to the rinse tank which followed it.
  - D. This was the same rinse tank as B above.

- E. Desmut bath. This was a proprietary solution with the most likely composition being 20% by volume nitric acid, 6% ferric sulfate and 5% sulfuric acid. The dragout from this bath went to the rinse tank which followed it.
- F. Overflowing tap water rinse. The discharge from this tank went to the city sewer. This tank was dumped to the city sewer weekly.
- G. Anodizing bath. This bath was made up with demineralized water to which was added 65 grams per liter of sulfosalicylic acid, 5 to 6 grams per liter of sulfuric acid and 1 to 2 grams per liter of aluminum. In 1974 the bath was modified by gradually replacing the sulfosalicylic acid with 4 sulfophthalic acid. The dragout from this bath went to the rinse tank which followed it.
- H. Overflowing tap water rinse. The discharge from this tank went to the city sewer. This tank was dumped to the city sewer weekly.
- I. Seal bath. This bath was made up with demineralized water. Sodium acetate was added as a buffer to maintain the pH between 5.8 and 6.2. This bath was dumped to the city sewer every two weeks.
- 6. Waste from the process is described above. In addition, we operated an ion exchange column to remove excess aluminum from the Anodizing bath. This was regenerated with sulfuric acid. All waste from the column went to the city sewer. We also operated a twin bed water demineralizer. This unit was regenerated with moriatic acid and sodium hydroxide. All waste from this unit was discharged to the sewer.
  - Other waste consisted of used packaging materials such as wood, cardboard, steel and plastic banding with small amounts of office paper waste.
  - Our accounting records with copies attached to "Response #6 Data" show the dates and amount paid for "waste disposal" in the above paragraph.
- 7. From start up until about September, 1974, we used a private party who worked full time for Adams & Westlake. His name was Charles Stevens. He used his personal pickup truck. According to Himco, Charles Stevens would not have had access to their site.
  - Starting about September, 1974, we switched to Himco. Our records support this and Himco's memo agrees with it.
- 8. All available documents are enclosed.
- 9. All of our wastes were either discharged to the sewer or were disposed of as shown. None were disposed of on our property.

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O fack Reterson- Formerly technical monogon for Adams and Westlete, presenting works for Teacher's credit Union in South Bend, Anderson, telephone, #1-219.292.8011 BT539

At 1 A an 4-26-89 Low Bayor interviewed Jack Peterson relative to At 1 A how Att adams and Westlets handled with there chemical spates. waster and if there were occasions when these worter mught have been disposed of through times. Joek said that all waster were liquid in nature, excepting may be some miscellaneous aliminum etchant solids. As far as he knew self of the distribute chemical waster were discharged through the stiff Elekhart city liquid waste plant. He was unsure if as to what might have been done with the aliminum etchant solids. These wastes would have been small in quantity and consisted of allow primarily sodierim aliminated sodierim

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D'LINDA GABLEMAN - AHCCA employee who segan work on 2-17-77 and is still employed at AHCOA.

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H-3-87

charlie Branlenberg

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Charlie Stevens

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9LGT . UNDER AGE

Response to request No. 7 5-2-89 Druce Shorp - Heines fandfill in question was private. . Jandfill was closed in Sept of 1976 AACOA ded business W/ Himco Starting in Sept of 1974 (Himco has not records of Volume) There is A meeting on Griday.

(Believed to be At Midway Motor Jodge)

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